## A6-117 Clear Nitrile Rubber Adhesive



#### Description

A6-117 is a clear, multipurpose solvent-based adhesive that provides a strong flexible bond with good chemical, oil and fuel, moisture and temperature resistance.

These properties make it suitable for use in demanding environments and applications such as industrial gasketing.

#### Application method(s)

A6-117 is of a medium viscosity that lends itself to most coating techniques. All surfaces should be dry, clean and free from loose particles or grease. The drying time will vary according to temperature, humidity, weight of adhesive and porosity of the surfaces being joined.

### Curing

N/A

#### **Usage Notes**

Clean equipment with Methyl Ethyl Ketone.

Thinning is not necessary.

#### Health & Safety

See SDS. If you need a copy of the latest version please contact sales@itac.uk.com.

#### **Packing and Storage**

25 litre open top pails, 100 or 200 litre open top drums.

Store in a cool dry place between 5°C and 30°C. Protect from frost.

Typical properties for this product are given based on ITAC manufacturing experience. They are not a specification of the product.

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# A6-117 **Clear Nitrile Rubber Adhesive**



Typical Prop <mark>erties</mark>	Value	Units	Test method
Base Polymer	Nitrile rubber	NA	
Colour	Clear, colourless liquid	NA	
Specific Gravity	1.13		
Solvent(s)	Methyl Ethyl Ketone	NA	
Solids Content	19.5 - 20.5	% by weight	
Viscosity	3,000-5,000	cPs	Brookfield spindle 5, Speed 20 at 20°C.
Flashpoint	-6.5	°C	Closed Cup, ISO 3679
Shelf life	9 months from date of manufacture which is printed on the label.		
Other Properties	Value	Units	Test Method

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