

A4-372

Acrylic Heat Seal Adhesive



Description

A4-372 is a one component heat activated acrylic adhesive with high tack and excellent shear resistance.

This solvent based adhesive is optically clear and a great solution for graphics, artwork, textile finishing and other lamination applications where clarity is essential.

Application method(s)

A4-372 can be applied by conventional coating methods, i.e. Meyer bar, knife over roller or gravure printing.

Curing

The recommended drying range for A4-372 is 75°C-110°C.

Usage Notes

Clean equipment with Methyl Ethyl Ketone.

Thinning is not necessary.

Health & Safety

See SDS. If you need a copy of the latest version please contact sales@itac.uk.com.

Packing and Storage

25 litres open top pails and 200 litres open top drums.

Store in a cool dry place between 5°C and 30°C . Do not use the adhesive if excessively cold but allow the contents to warm up to 5°C .

Typical properties for this product are given based on ITAC manufacturing experience. They are not a specification of the product.

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Typical Properties	Value	Units	Test method
Base Polymer	Acrylic	NA	
Colour	Translucent	NA	
Specific Gravity	1.04	NA	
Solvent(s)	Methyl Ethyl Ketone, Ethyl Acetate	NA	
Solids Content	24-28	% by weight	
Viscosity	250-400	cPs	Brookfield spindle 2, speed 50 at 20°C.
Flashpoint	-5.0	°C	Closed Cup, ISO 3679
Shelf life	12 months from date of manufacture, which is printed on the label.		

Other Properties	Value	Units	Test Method

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