## A4-118/6 Acrylic Self Curing Adhesive



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A4-118 is a transparent acrylic based self-curing pressure sensitive adhesive that provides high tack and permanent adhesion.

The product has high adhesion, medium cohesion and high tack.

The solvent based adhesive's excellent chemical, heat and water resistant properties ensure long term performance and durability on a variety of common substrates. A4-118 can be applied using a variety of coating methods and is pigmented blue to easily identify application coverage.

A perfect solution for a variety of lamination applications.

#### Application method(s)

A4-118 can be applied by all normal direct coating techniques such as roller, brush, air knife, knife over roller, roller over roller.

### Curing

Self curing due to solvent evaporation.

#### **Usage Notes**

Clean equipment with Toluene.

Thinning is not necessary.

#### Health & Safety

See SDS. If you need a copy of the latest version please contact sales@itac.uk.com.

#### **Packing and Storage**

200 litre open top drums and 1000 litre IBC.

Store in a cool dry place between  $5^{\circ}$ C and  $30^{\circ}$ C.

Typical properties for this product are given based on ITAC manufacturing experience. They are not a specification of the product.

ITAC Limited,

Bankfield Mills, Bankfield Street, Stoneclough, Radcliffe, Manchester M26 1AS Tel: + 44 (0)1204 573736 email: sales@itac.uk.com web: www.itacadhesives.com

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# A4-118/6 Acrylic Self Curing Adhesive



Typical Prop <mark>erties</mark>	Value	Units	Test method
Base Polymer	Acrylic	NA	
Colour	Blue Translucent	NA	
Specific Gravity	0.86		
Solvent(s)	Ester/ Ketone/ Petroleum blend	NA	
Solids Content	40-45	% by weight	
Viscosity	300-600	cPs	Brookfield Spindle 2, speed 50 at 20°C.
Flashpoint	-19.5	°C.	Closed Cup, ISO 3679
Shelf life	12 months from date of manufacture, which is printed on the label		
Other Properties	Value	Units	Test Method

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